

The SF PA series is fast, accurate, and powerful CHAIFU industrial r obots for pallet stacking on the market. A complete product portfolio obtains higher economic benefits, high precision, low cost, and very efficient productivity.

The SF PA series for palletizing, handling, and stamping industrial applications offers unparalleled productivity and high performance in the market, completing a wide range of complete solutions quickly and precisely, with a low deadweight design to reduce cycle times.

With its low cost and high productivity, the SF PA is the perfect choice to benefit from the efficiency of your plant by achieving a total capacity increase with fast and accurate output in a small space.

## **Applications**







J4 Distance between centres of rotation

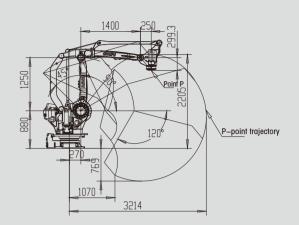
100 200 300 350 Lxy(mm)

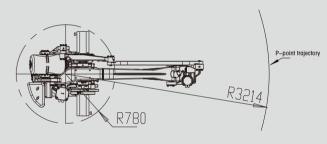
Palletizing Handling Stamping

## SF210-K3200 Data Overview

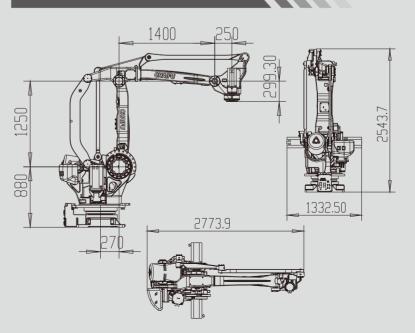
| Model                |                               | SF210-K3200  |
|----------------------|-------------------------------|--|
| Structure            |                               | Vertically Articulated   |
| Number of Axis       |                               | 4  |
| Radius               |                               | 3214mm   |
| Payload              |                               | 210kg  |
| Repeatability        |                               | ±0.3mm   |
| Drive Mode           |                               | AC Servo Motor   |
| Maximum<br>Speed     | J1<br>J2<br>J3<br>J4<br>J5    | 120° /s<br>140° /s<br>140° /s<br>305° /s<br>/                      |
| Range of<br>Motion   | J1<br>J2<br>J3<br>J4<br>J3-J2 | ±180°<br>+45° /-80°<br>+15.5° /-115°<br>±360°<br>-72°≤J3-J2≤+67.5° |
| Allowable<br>Moment  | J4<br>J5<br>J6                | 1666N.M<br>/<br>/  |
| Allowable<br>Inertia | J4<br>J5<br>J6                | 80kg.m2<br>/<br>/  |
| Protection Rating    |                               | IP 65, Wrist IP 67   |
|                      | Temp.                         | 0-45°C   |
| Operating            | Humidity                      | Below 95%RH  |
| Conditions           | Vibration                     | Below 4.9m/s2  |
|                      | Other                         | Eliminate Signal Noise   |
| Base Size            |                               | 710*700mm  |
| Height               |                               | 2543mm   |
| Weight               |                               | 1950KG   |
| Mounting Positions   |                               | Floor  |
| Power Consumption    |                               | 6.5kVA   |

## SF210-K3200 Range of Motion





## External & Installation Dimensions

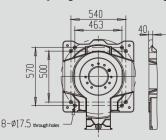




(End Flange Mounting Fimensions)

A-Way Diagram

**B-Way Fiagram (Base Mounting Dimensions)** 



74

SF210-K3200 Wrist load torque chart